MODCO MODULAR TRADE SHOW DISPLAY
20X10 MODCO MODULAR TRADE SHOW BOOTH 15 WITH TALL SIDE WALL, ARCH AND COUNTERS

TM20-MO-15

Instructions
TM20-MO-15
Parts / Frames

180° Connector
MOD-180D-CON
Qty.8

Small 90° Connector
MOD-SM90D-CON
Qty.6

Pin Connector
MOD-PC
Qty.80

Door Pin Connector
MOD-PDCOOR
Qty.4

Clip Connector
MOD-CC
Qty.23

180° Curved Connector
MOD-CRV-180DCL Qty.2
MOD-CRV-180DCR Qty.2

Clamp Connector
MOD-CLA-CON
Qty.10

90° Connector
MOD-90D-CON
Qty.16

1/4 Curved Cover Profile
MOD-CP-774
Qty.2

58” / 78” Cover Profile
MOD-CP-3100
Qty.2 - 58” / Qty.2 - 78”

95° Cover Profile
MOD-CP-3100
Qty.4

Shelf Kit (left/right)
MOD-SHELF-KIT-INS
Qty.4 (pair)

95° Door
MOD-DSWL-992x2418
Qty.1

992 x 1984
MOD-FRM-992x1984
Qty.1

992 x 2418
MOD-FRM-992x2418
Qty.9

496 x 2418
MOD-FRM-496x2418
Qty.1

992 x 992
MOD-CRVFRM-774x992
Qty.1

Counter Shelves
MOD-PNL
Qty.4

Pin Connector for Profile Cover
MOD-PCWP-B
Qty.4

28mm Screw Nut
MOD-SN28MM
Qty.4
TM20-MO-15 Connections I

A
MOD-180D-CON / MOD-PC

B
MOD-CLA-CON

C
MOD-90D-CON + MOD-PC
D
MOD-SM90D-CON / MOD-PC

E
MOD-90D-CON / MOD-PC / MOD-PCDOOR
*Same as (C) but MOD-PCDOOR will be inside of door jam

F
MOD-CC / MOD-CP-3100 / MOD-CP-774
TM20-MO-15 Connections III

G
MOD-CRV-180DC / LEFT & RIGHT
OUTSIDE
INSIDE

H
MOD-SHELF-KIT-INS
INSIDE OF FRAME

I
MOD-CP-774  MOD-PCWP-B  MOD-SN28MM
Slide panels onto shelf brackets. NO DRILLING REQUIRED.
Snap in clip connectors at each designated point and then reference the measurement and install the cover profile.

*Overhead view - clip connectors/cover profiles to back side of configuration.
Graphic Install

Place graphic over the front of the frame.

Begin inserting SEG beading at each corner.

Insert the silicone beading with the fabric folded over. The silicone beading should not be exposed.

Using your fingers, push both fabric and silicone beading completely into the extrusions channel.

Continue to push in the remaining silicone beading on each side.

Check the perimeter of the frame for any excess beading that hasn’t been pushed in. Graphic should be taut.